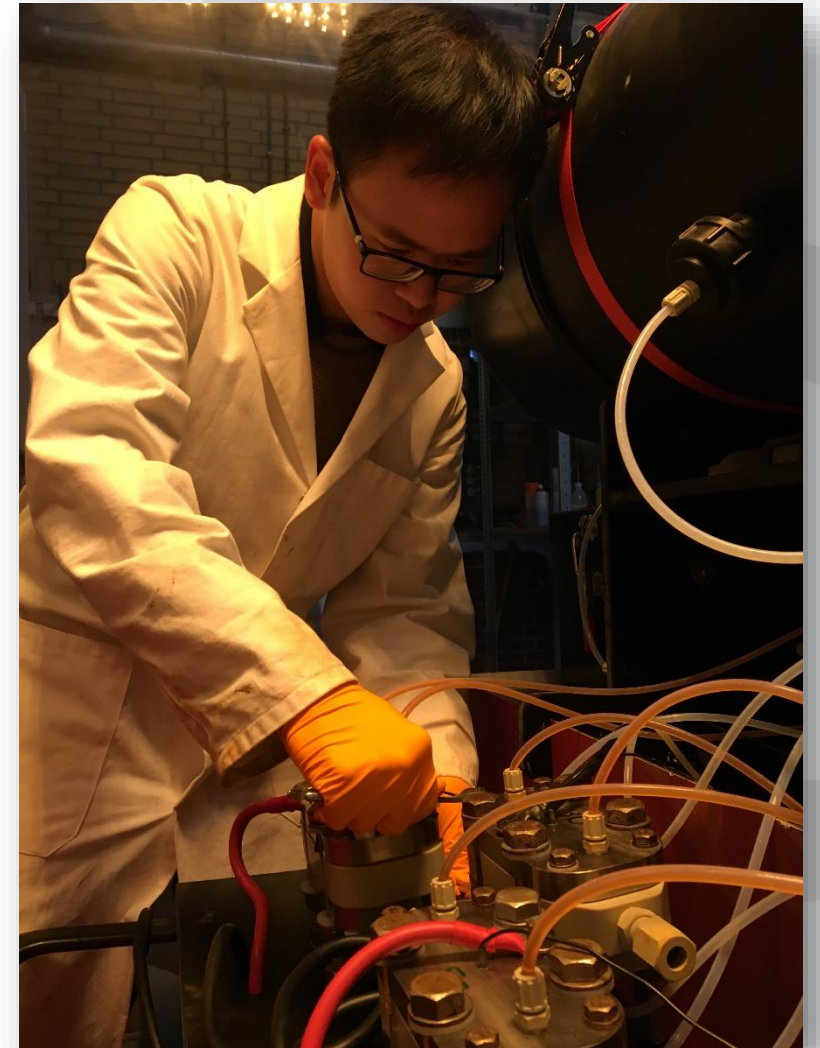
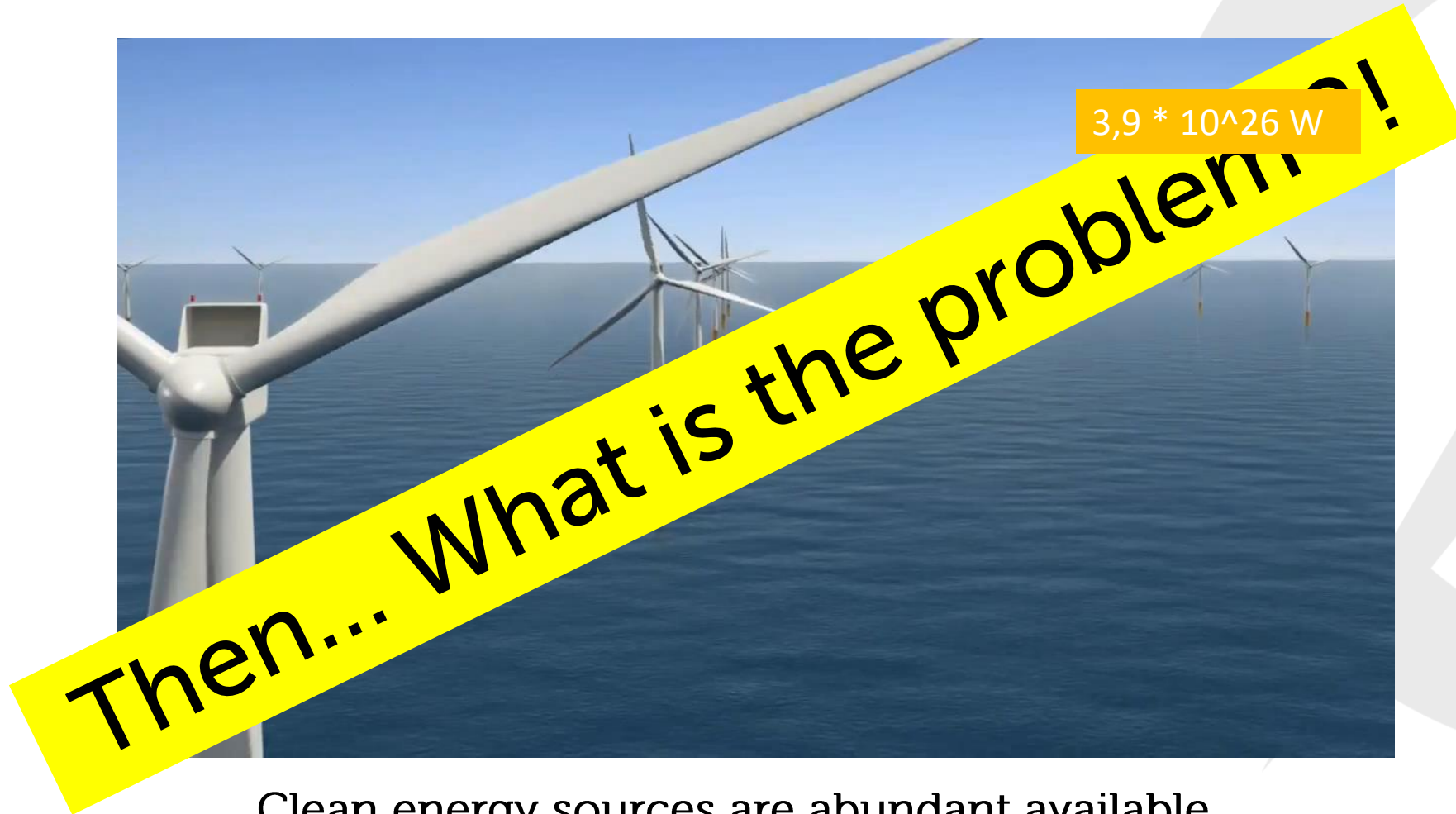


# The role of energy storage for a 100% clean electricity supply



# The energy transition paradox

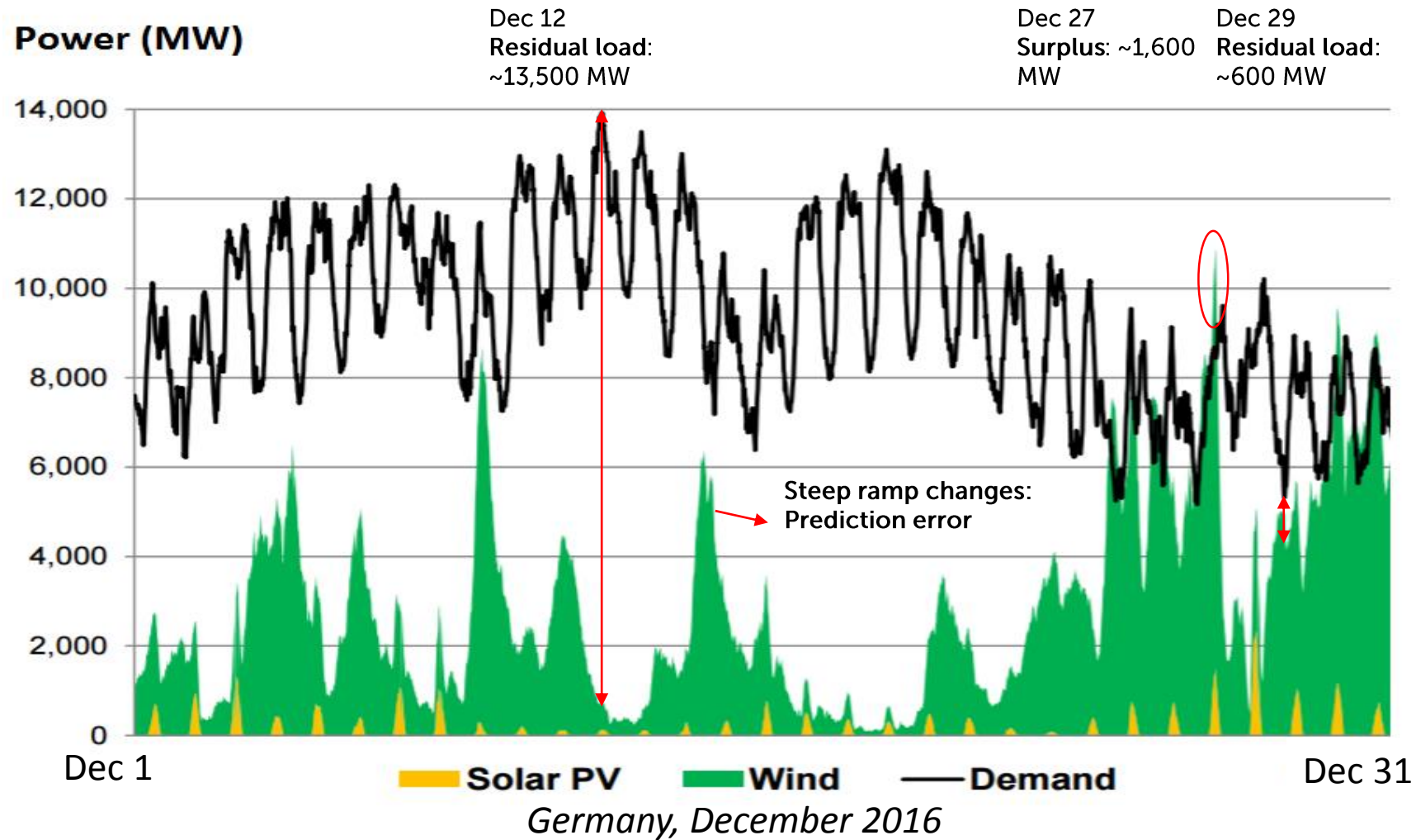
KIVI Kring Alkmaar, 16 jan 2018



Clean energy sources are abundant available ...  
... and the technologies have been developed to generate all the electricity

# The energy transition paradox

KIVI Kring Alkmaar, 16 jan 2018



Source:  
SBC Energy  
Institute

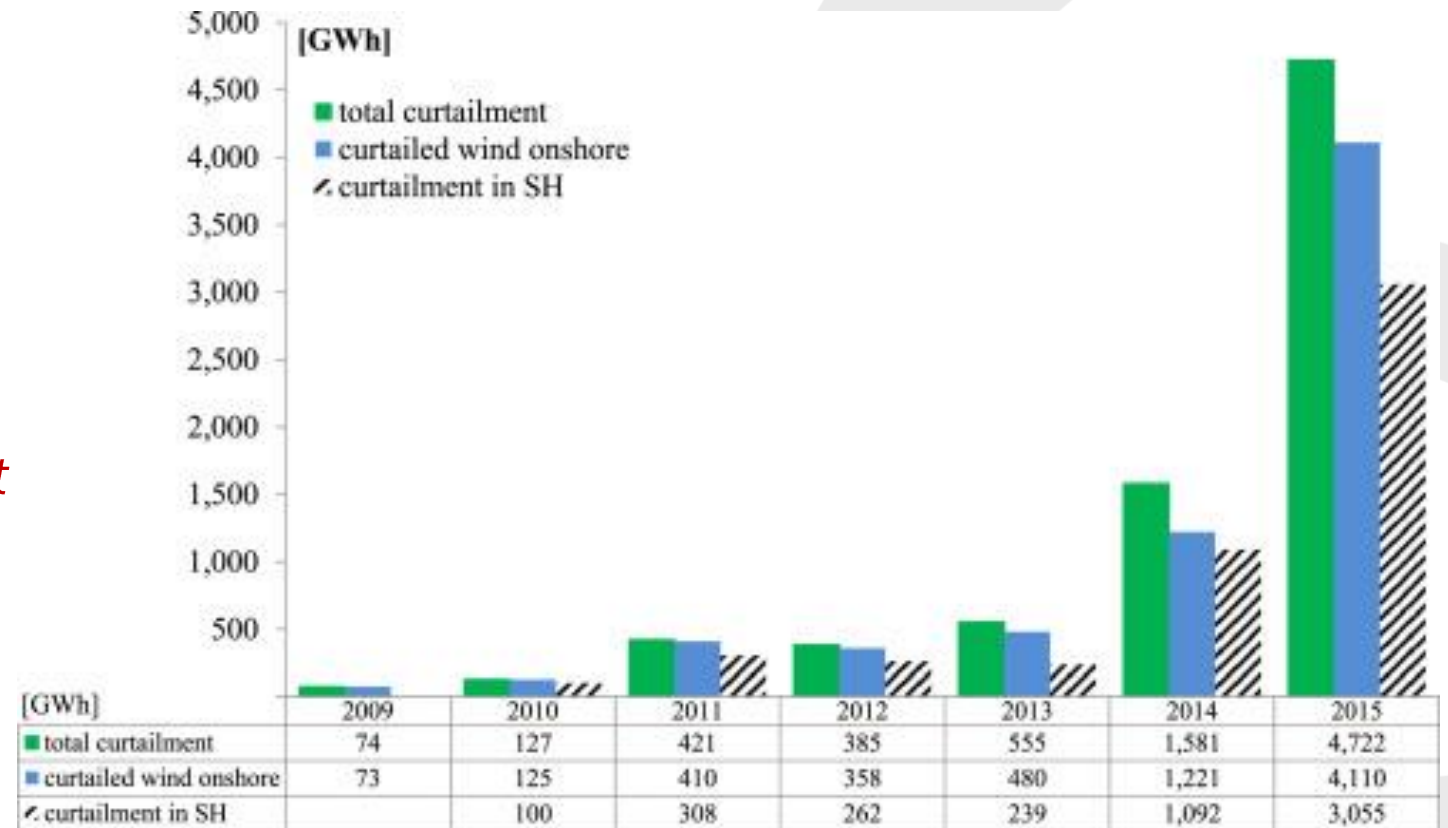
# The energy transition paradox

KIVI Kring Alkmaar, 16 jan 2018

A further increase of the installed base of renewable energy systems will result in:

- *Larger grid-instability problems*
- *Exponential growth of curtailment*

→ Fossil power plants remain  
→ Negligible CO2 reduction  
→ Energy transition frustrated

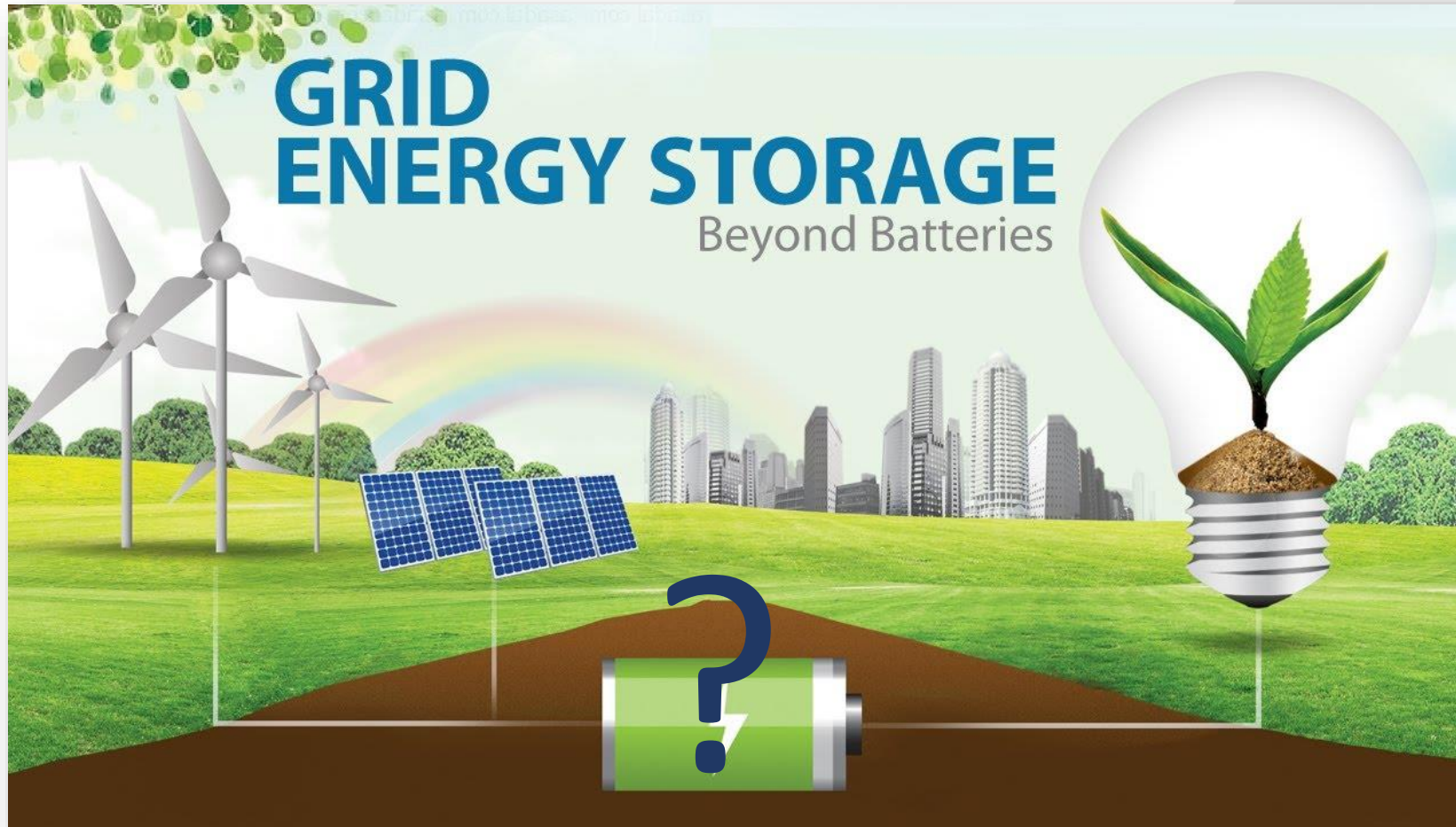


Source : Renewable energy curtailment: A case study on today's and tomorrow's congestion management. Authors: Hans Schermeyer, Claudio Vergara, Wolf Fichtner

In 2015 about 4.7 TWh (2.9% of total generated) was curtailed (cost 478 M€)

# The energy transition paradox

KIVI Kring Alkmaar, 16 jan 2018

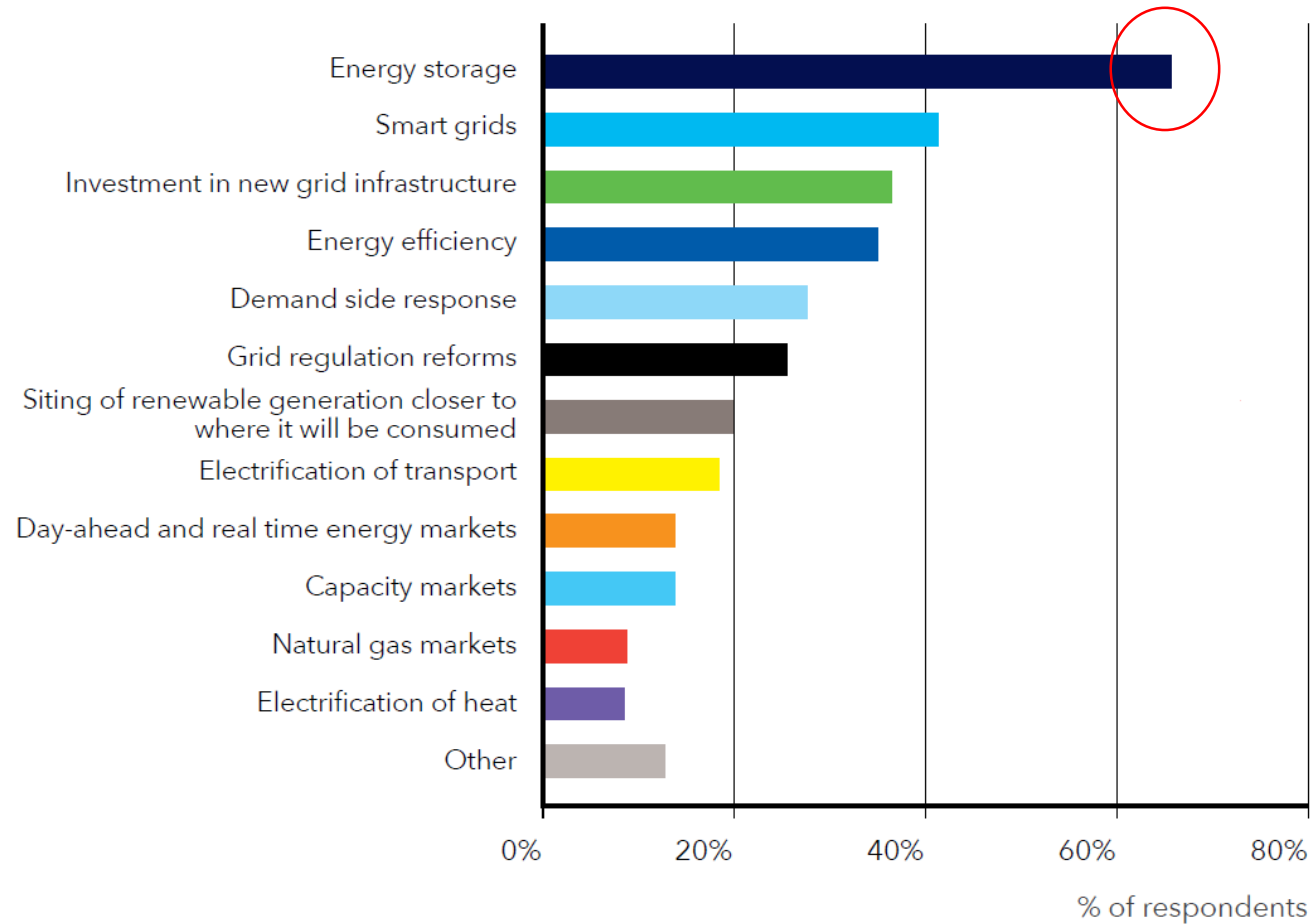


Storage is the missing link in the energie transition

# Awareness

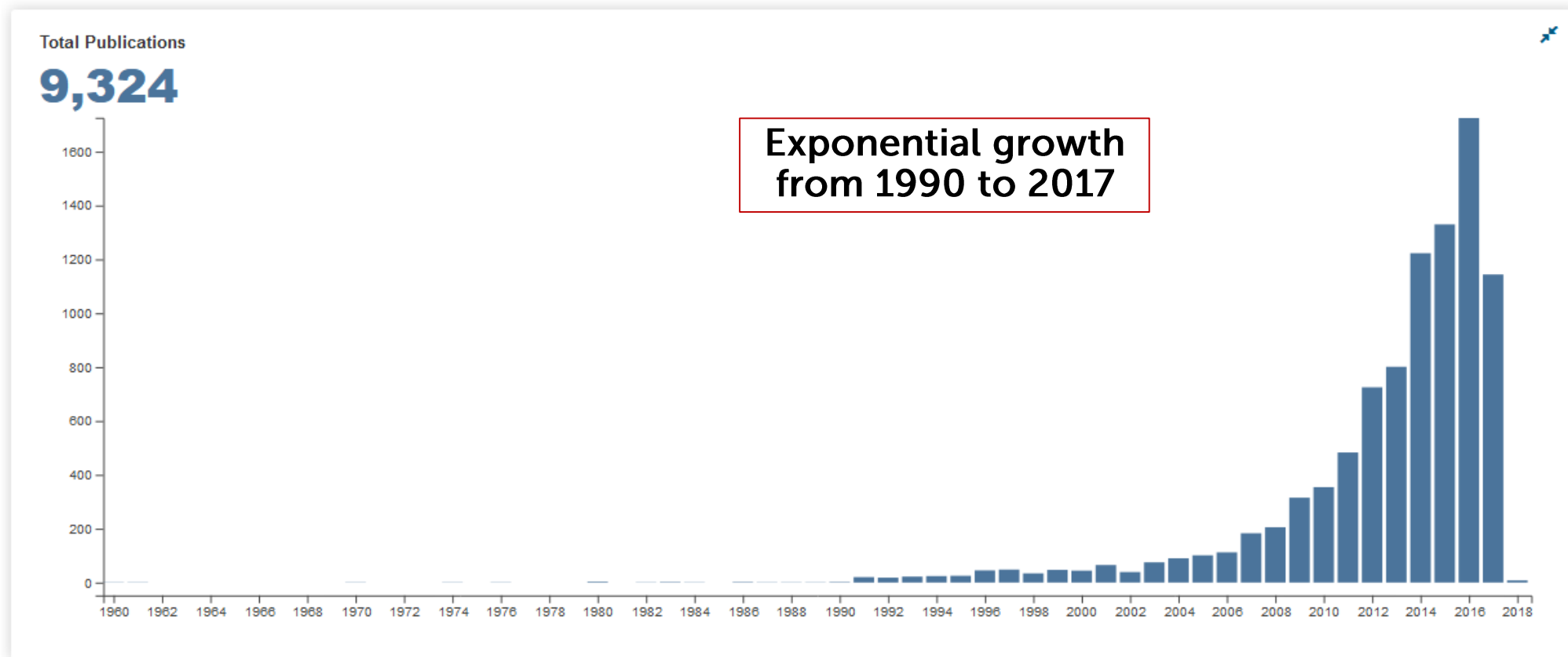
KIVI Kring Alkmaar, 16 jan 2018

Survey : *“Which are most important changes of interest for integrating a high share of renewables (70% by generation) in a cost-effective way ?”*



Two-thirds out of  
1,665 respondents

Google Scholar search with key words: "electricity storage"

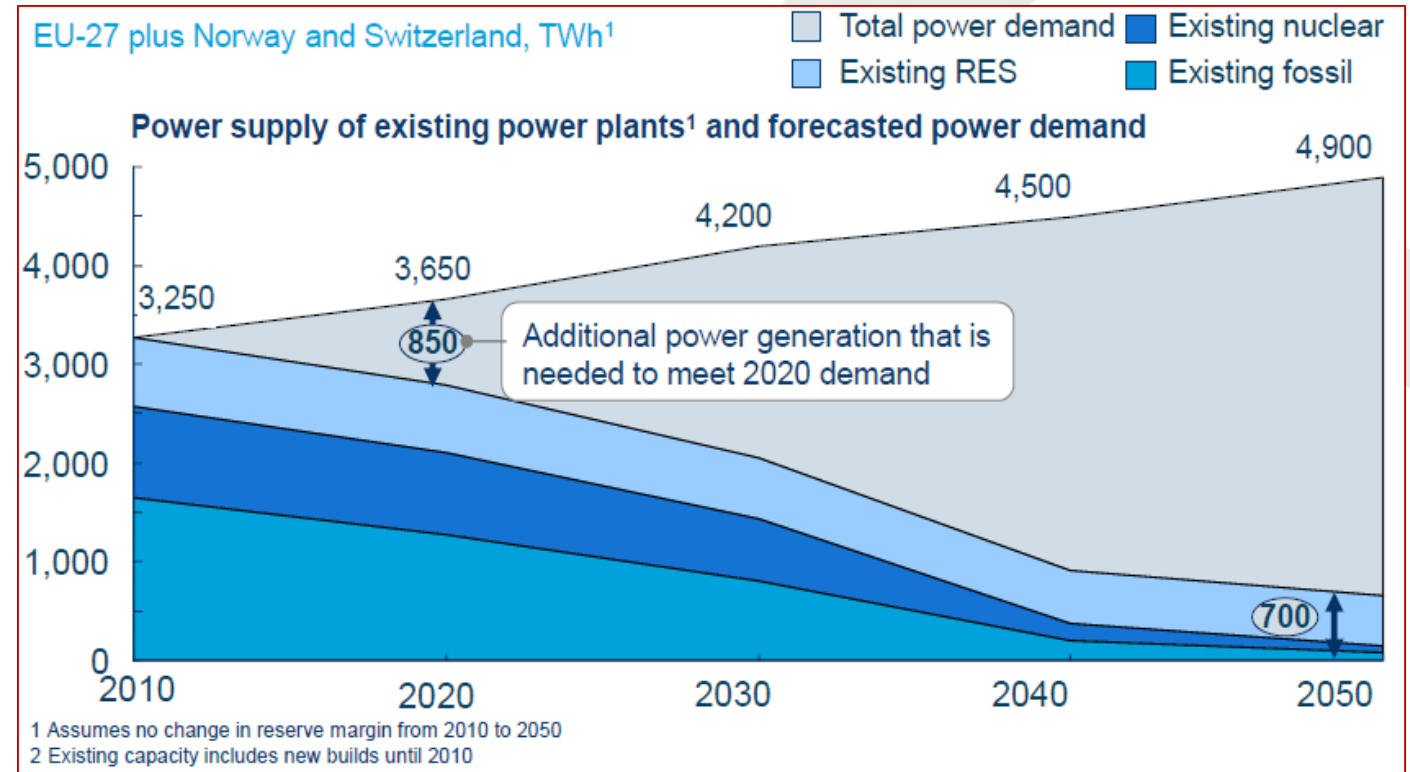


# The market for storage systems (1)

KIVI Kring Alkmaar, 16 jan 2018

- European Climate Foundation  
(outlook in 2014) :

*“By 2020 a yearly additional capacity of 850 TWh will be required, most of which will have to be covered by renewable energy sources to meet the targets for reduction of CO<sub>2</sub> emission”*

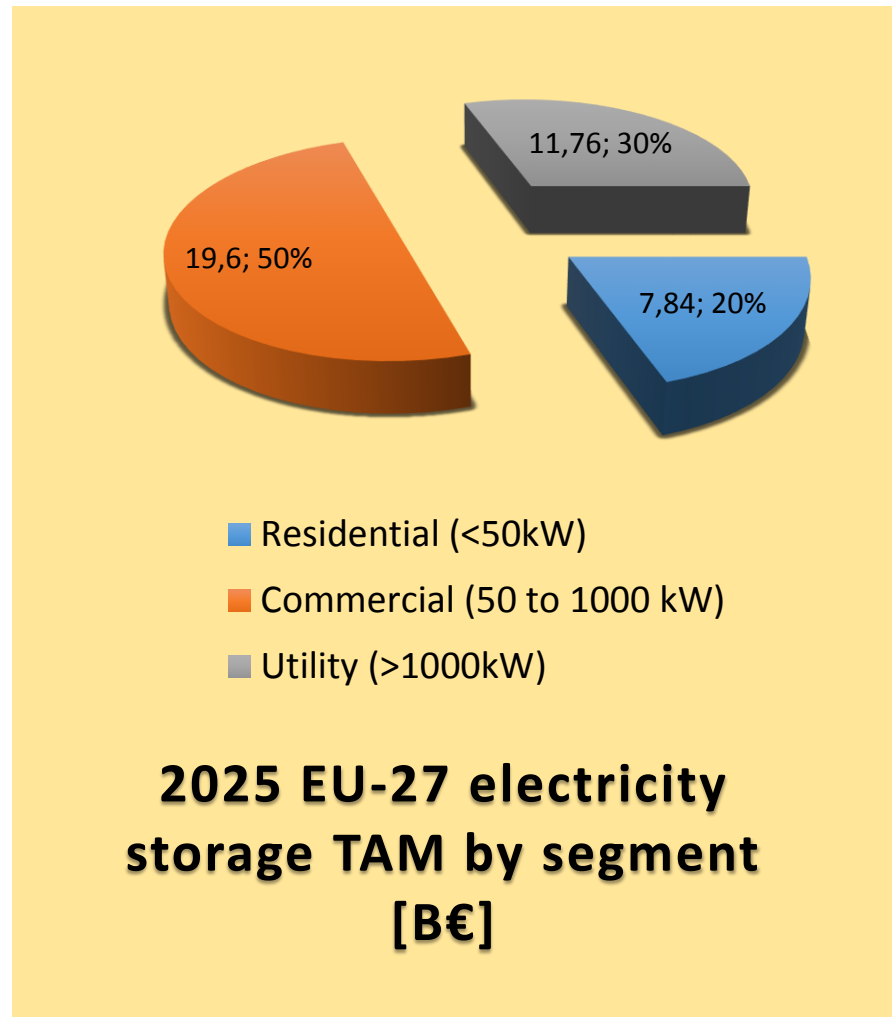


- Renewable energy sources will continue to show massive growth figures - for decades
- Similar magnitudes for growth can be expected for storage systems
- Prior predictions are almost always too conservative !



# The market for storage systems (2)

KIVI Kring Alkmaar, 16 jan 2018

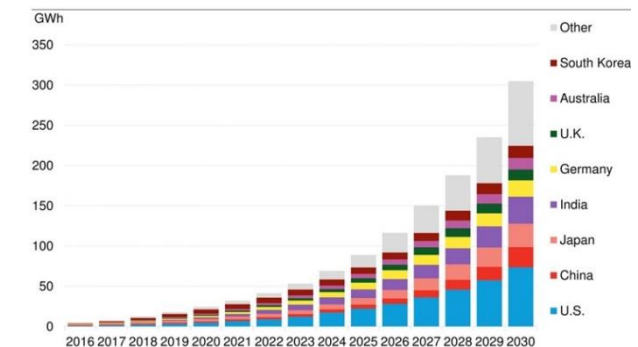


- Bloomberg New Energy Finance (BNEF) :

## Energy storage market to double six times by 2030

21 November 2017, source [edie newsroom](#)

The global energy storage market looks to mirror the rapid growth the solar industry experienced between 2000 and 2015, with a new Bloomberg New Energy Finance (BNEF) report predicting that the energy storage market will double six times by 2030.



BNEF predicts that > \$100bn will be invested during the next 15 years in the energy storage market

# The energy transition paradox

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Electricity storage technologies are available in many forms

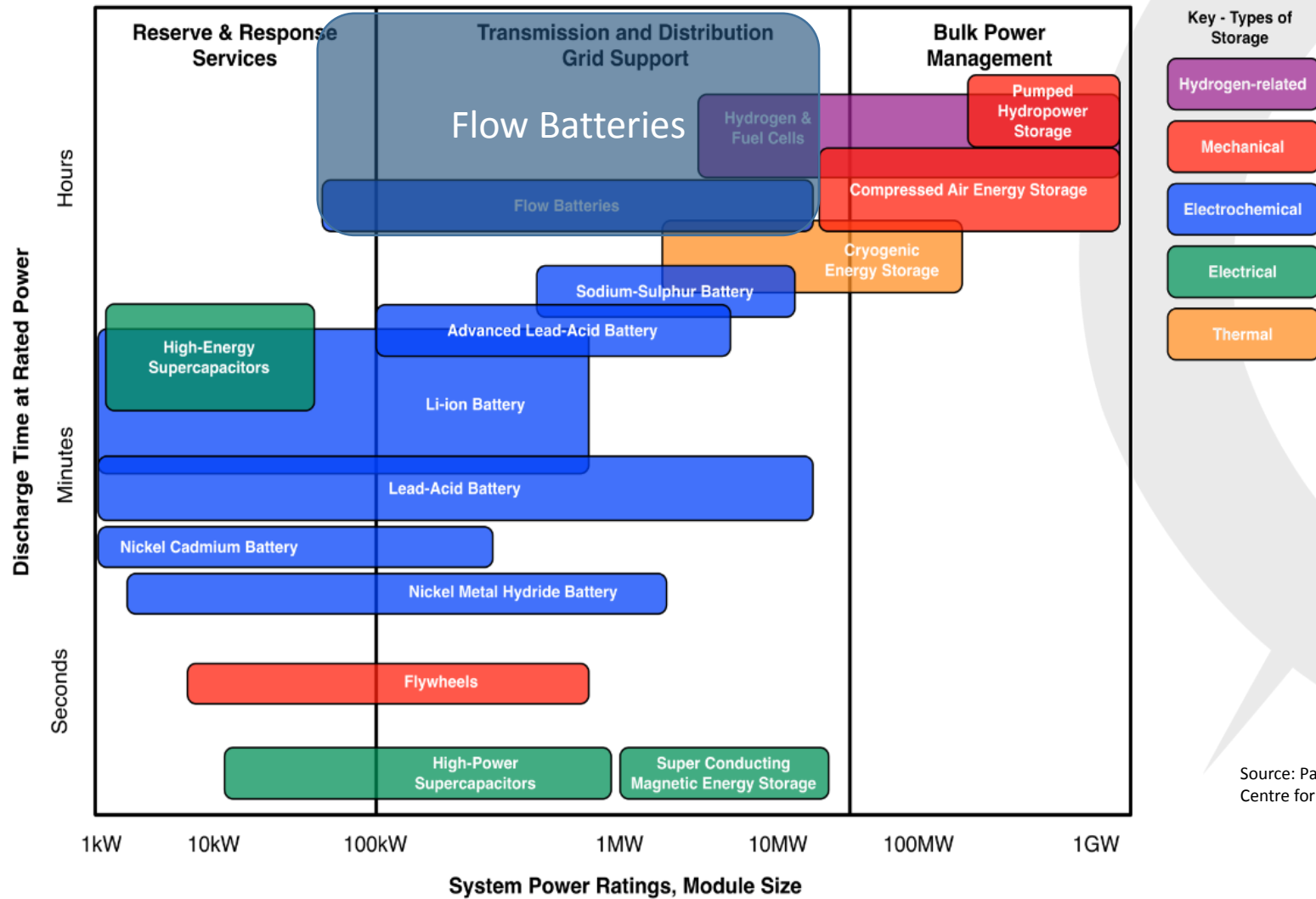


Then... What is the problem?!

... and the suppliers are there!

# Electricity storage techniques and applications

KIVI Kring Alkmaar, 16 jan 2018



Source: Pathways for energy storage in the UK", Centre for Low Carbon Futures, 2012

# It's all about 'Storage Cost per kWh'

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$$\text{Storage Cost per kWh} = \frac{\text{Total costs during life}}{\text{Total energy during life}} = \frac{\text{Capital investment [€]} + \text{Maintenance costs [€]}}{\text{Lifetime [cycles]} * \text{Usable Capacity [kWh]} * \text{Efficiency [\%]}}$$

- The result is referred to as the 'Levelized Cost of Storage', or LCoS
  - Says what it really costs to store 1 kWh of energy
  - Enables objective comparison of different storage technologies
  - Determines business case profitability in combination with trade :
    - \* LCoS > ~€ 0,07 per kWh → Storage is a Cost factor
    - \* LCoS < ~€ 0,07 per kWh → Storage is a Business model

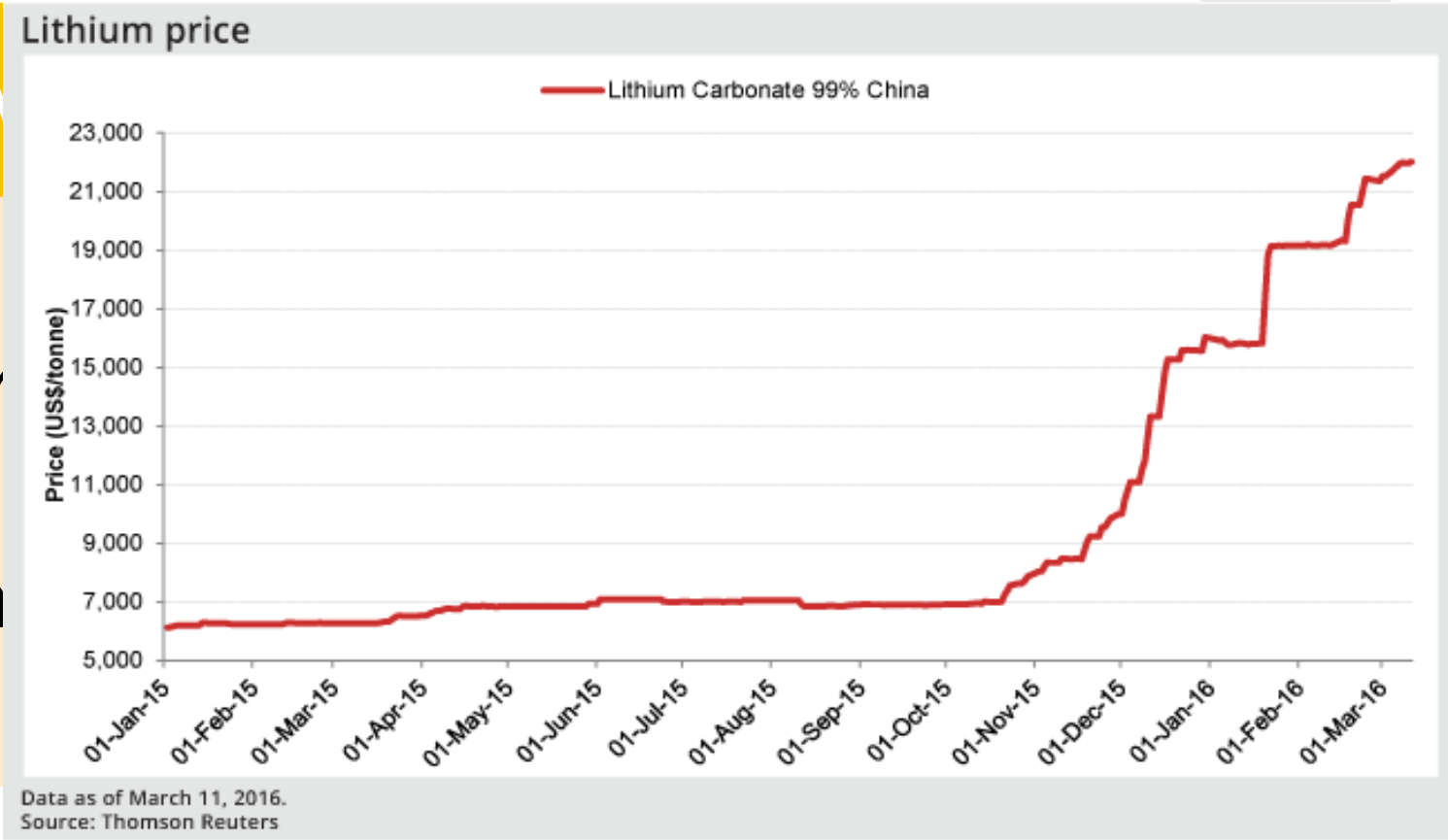
→ The LCoS is decisive for the market adoption of a storage technology

# Lithium Ion batteries

KIVI Kring Alkmaar, 16 jan 2018

High energy density, suitable for portable & EV applications

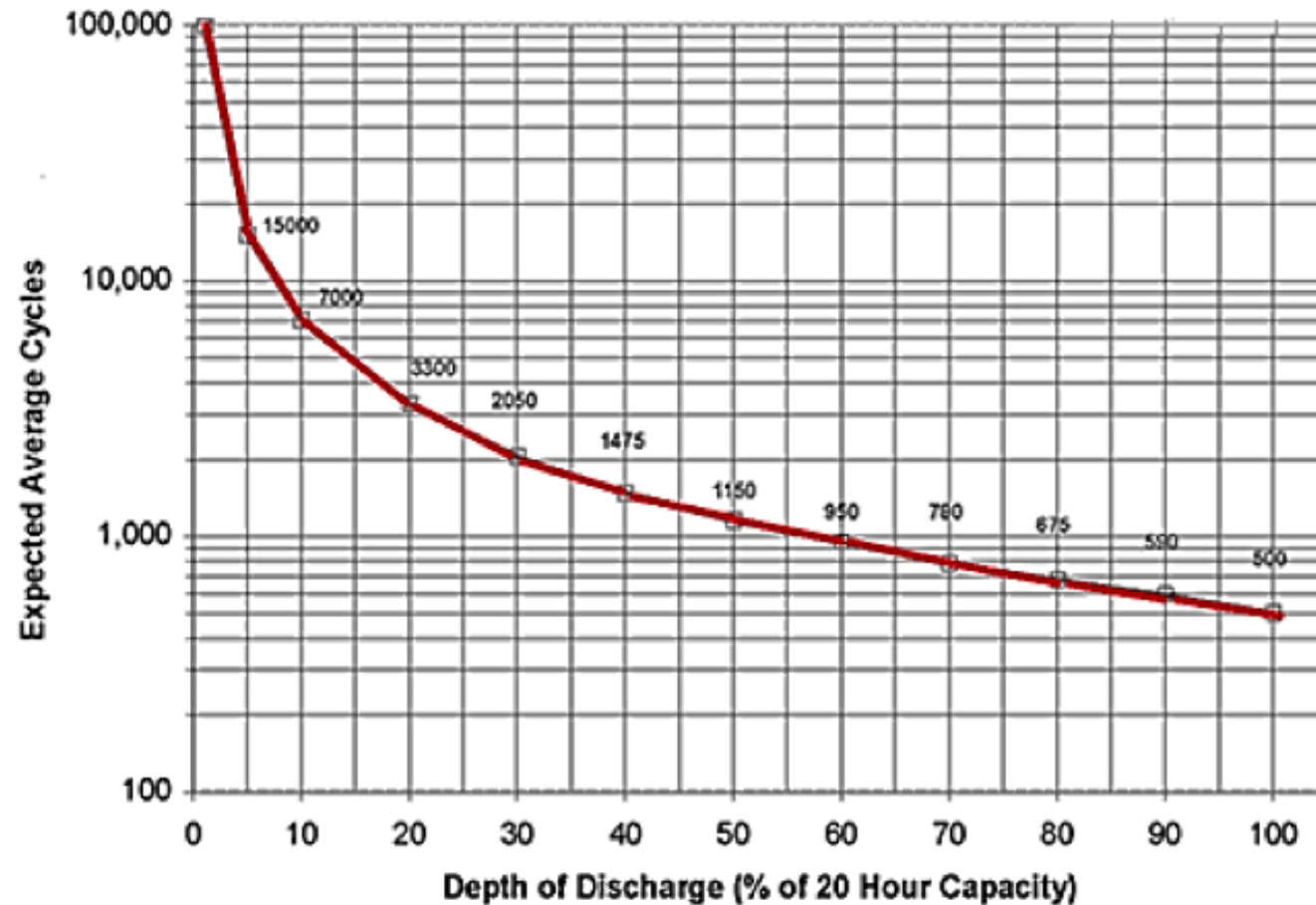
- High
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- Scala



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# Lifetime and Depth of Discharge (DoD)

KIVI Kring Alkmaar, 16 jan 2018



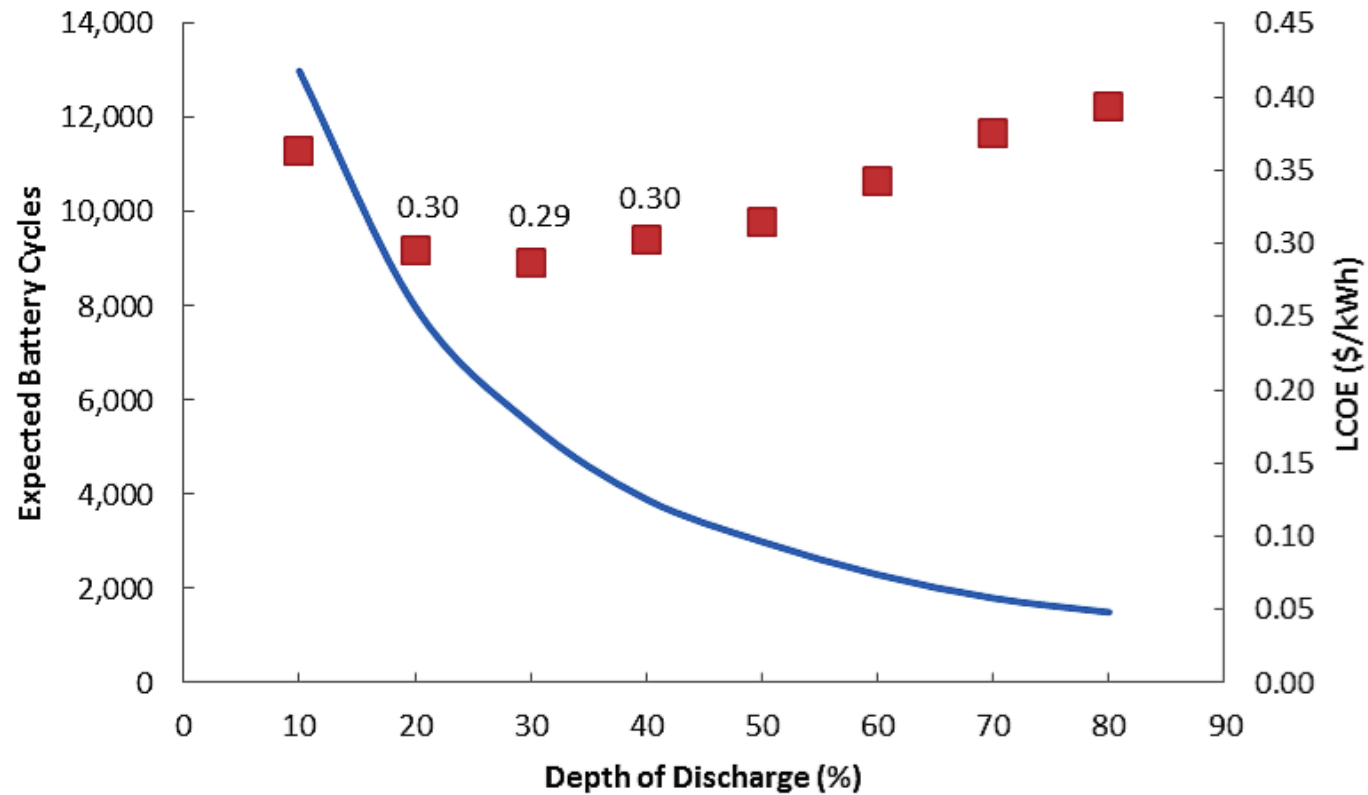
Cycle Lifetime = f(DoD)

Source: Levelised cost of storage: A better way to compare battery value  
by JOHN RODRIGUEZ on MAY 23, 2017, in USEFUL SOLAR TOOLS  
AND RESOURCES, BATTERIES & ENERGY STORAGE

# LCoS and DoD

KIVI Kring Alkmaar, 16 jan 2018

## Example: Lead acid



Source: Levelised cost of storage: A better way to compare battery value  
by JOHN RODRIGUEZ on MAY 23, 2017, in USEFUL SOLAR TOOLS  
AND RESOURCES, BATTERIES & ENERGY STORAGE

# Flow Batteries on the rise ...

KIVI Kring Alkmaar, 16 jan 2018



*"Another promising storage technology that deserves more investment is called a flow battery."*

From: "Energy Innovation –Why we need it and how to get it." 30/11/2015



*"Vanadium redox fuel cells is one of the coolest things I've ever said out loud"*

From: Presidential roundtable discussion at Cleveland State University



*"Solution : HBr Flow Battery"*

From: "Hydrogen Bromine Flow Battery for Grid Scale Energy Storage"



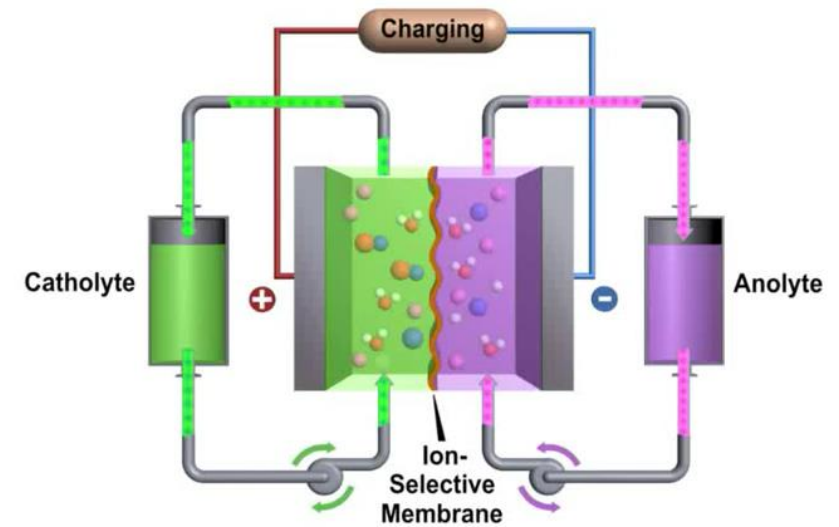
*"The 8<sup>th</sup> International Flow Battery Forum (Manchester) brought together 212 delegates from 24 countries"*



# Working principle

KIVI Kring Alkmaar, 16 jan 2018

- A (redox) flow battery is a rechargeable battery, consisting of 2 reservoirs and an ion-selective membrane
- The active materials:
  - Are contained within the system
  - Circulate in their own respective area
  - Are separated by the membrane
- Ion exchange occurs through a membrane



Movie by : Pacific Northwest National Laboratory (PNNL) S&T

Power and Capacity are not coupled:

- Membrane surface area → Power [kW]
- Active material volumes → Capacity [kWh]

# Flow battery types

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A wide range of chemistries has been investigated:

Chemistry	Cell voltage (V)	Power Density (W/m <sup>2</sup> )
Hydrogen - Lithium Bromate	1,10	15.000
Hydrogen – Bromine	1,07	8.000
Iron – Tin	0,62	<200
Iron – Titanium	0,43	<200
Iron – Chrome	1,07	<200
Vanadium – Vanadium	1,40	800
Sodium – Bromine	1,54	800
Zinc – Bromine **	1,85	1.000
Lead – Acid **	1,82	1.000
Zinc – Cerium **	2,43	2.500

But, only a few chemistries  
qualify for  
commercialisation

\*\* By definition, these configurations are so-called 'Hybrid Flow Batteries'.

Since 1 of the reactive components is deposited as a solid layer, the battery capacity is limited by the surface area of the electrode

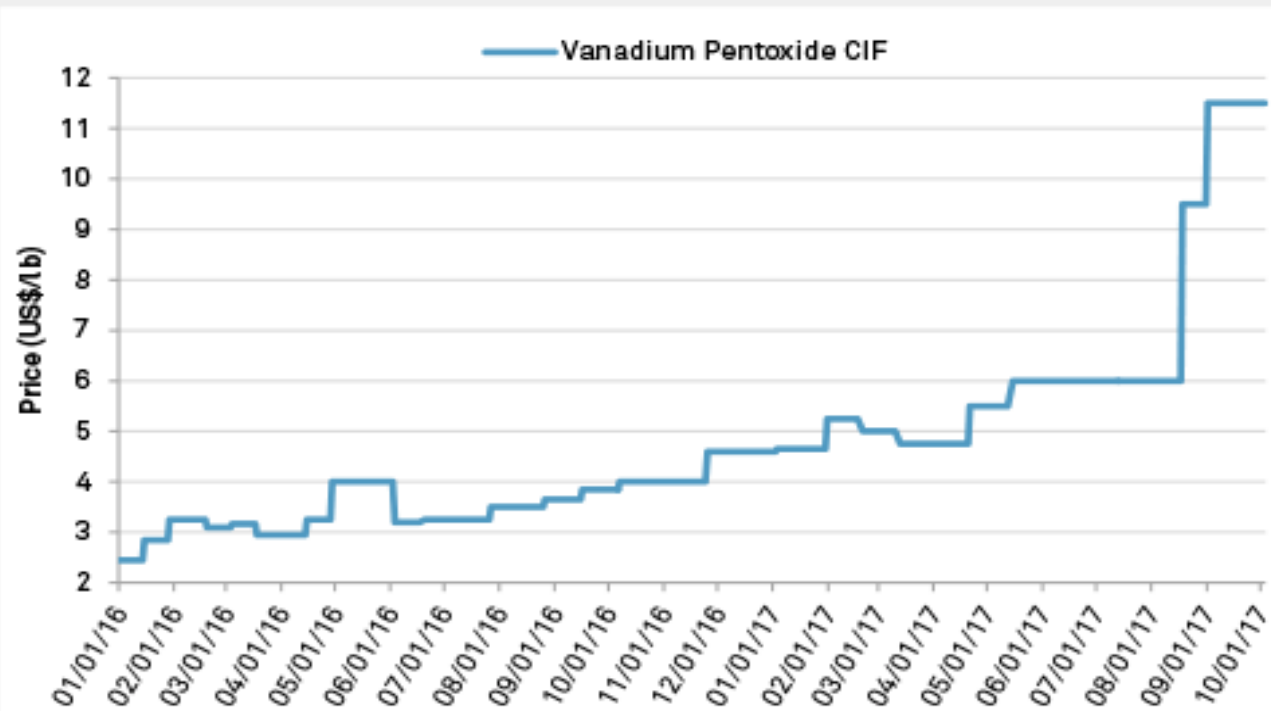
# All Vanadium Flow Batteries (VFB)

KIVI Kring Alkmaar, 16 jan 2018

Reliable and simple energy storage system

- Independent power
- Fast re
- Scalab
- Minim
- Long li

## Vanadium price



Data as of Oct. 4, 2017.  
Source: Thomson Reuters

Advantages

High energy density  
Low ancillary parts  
Low maintenance cost

# Hydrogen Bromine Flow Batteries (HBFB)

KIVI Kring Alkmaar, 16 jan 2018

High power-low cost flow batteries

## Advantages

- High power density
- Easy to manufacture
- Low active materials cost
- Active materials can be fully recycled

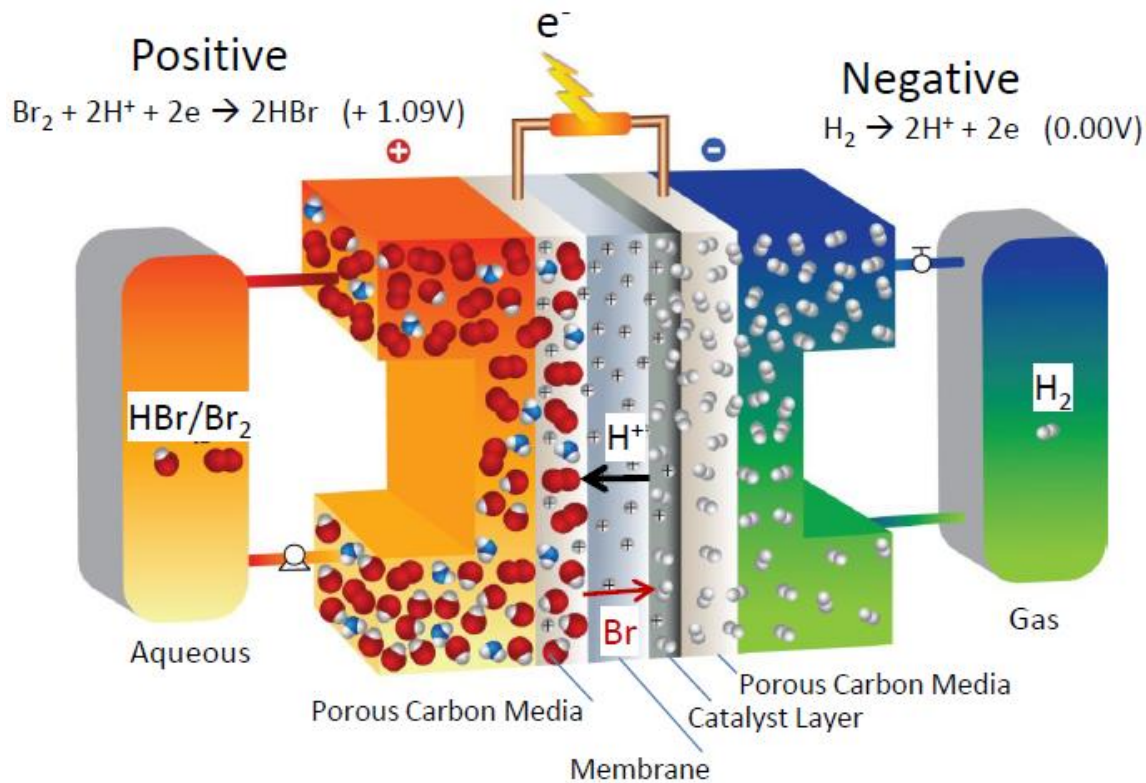
## Disadvantages

- More complex two phases system
- Environmental & technical concerns regarding the electrolyte solution

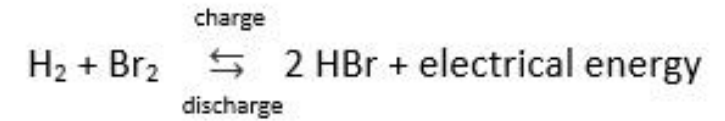
# The Hydrogen Bromine Flow Battery (HBFB)

KIVI Kring Alkmaar, 16 jan 2018

High power, low-cost system



Picture courtesy of Dr. M. Tucker

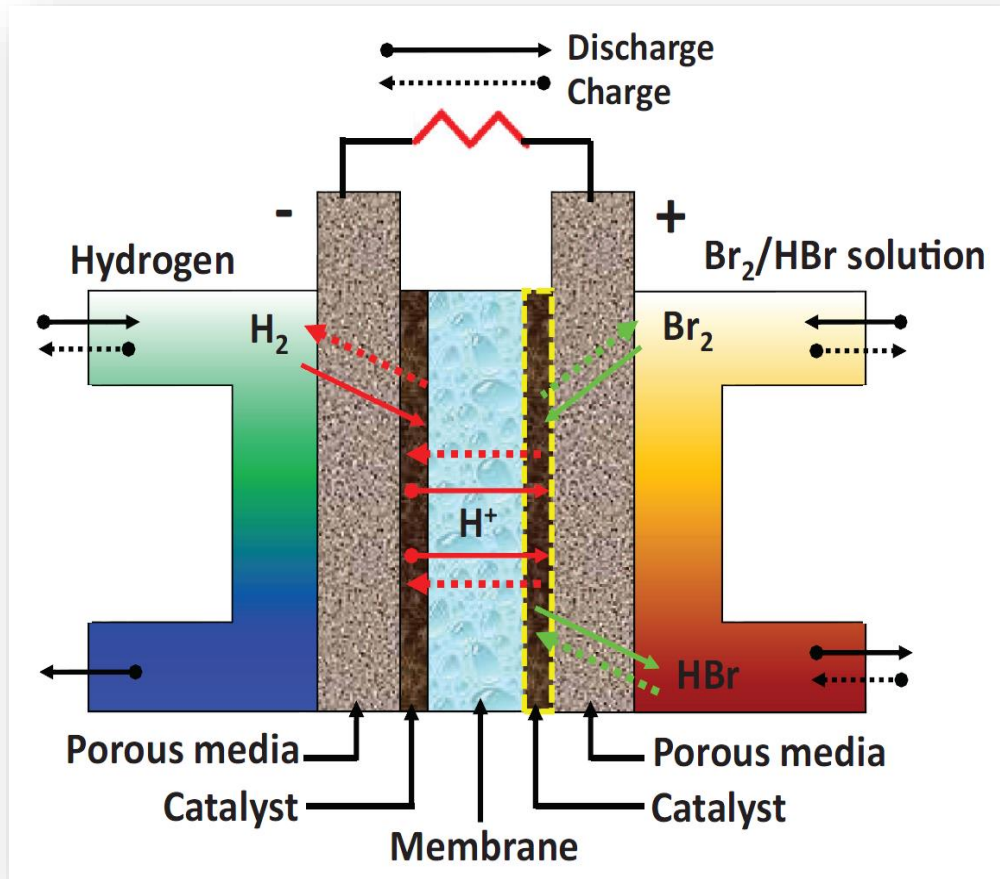


Technology	HBFB	VFB
Power density (W/cm <sup>2</sup> )	1,130	355
Energy density (Wh/kg)	30-65	15-25
Material cost (\$/kWh)	<20	300

Reduces the Levelized Cost of Storage to an absolute minimum: < € 0.05 per kWh

# The Hydrogen Bromine Flow Battery (HBFB)

KIVI Kring Alkmaar, 16 jan 2018



- Active materials: Hydrogen (gas)  
Bromine (liquid)



- The chemical reaction for charge/discharge is:

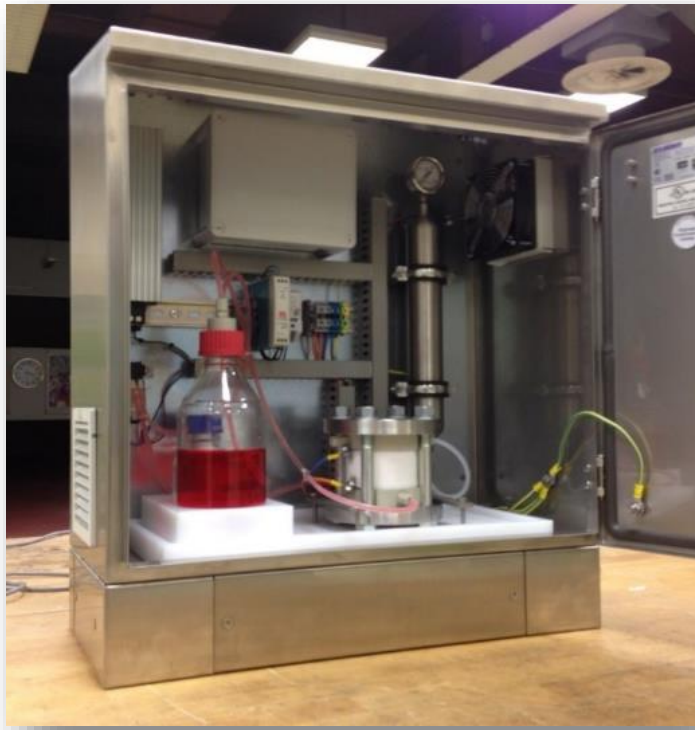


- This chemical reaction is 100% reversible
  - Chemicals are used, not consumed (*"Nothing goes in or out, except electricity!"*)
  - Negligible loss of capacity during lifetime

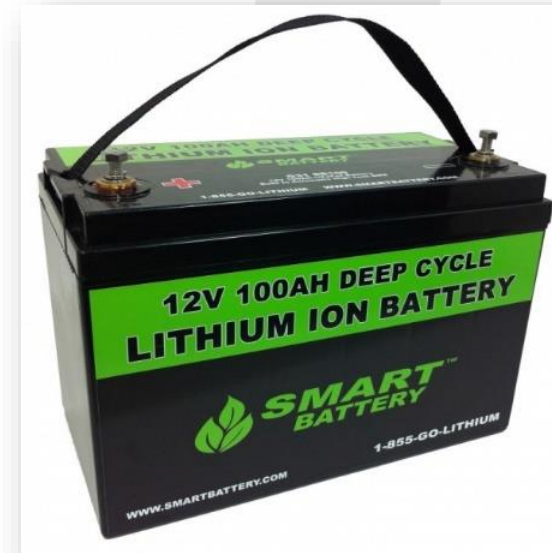
# Other typical characteristics

KIVI Kring Alkmaar, 16 jan 2018

A Flow Battery is an open, accessible “machine” .....

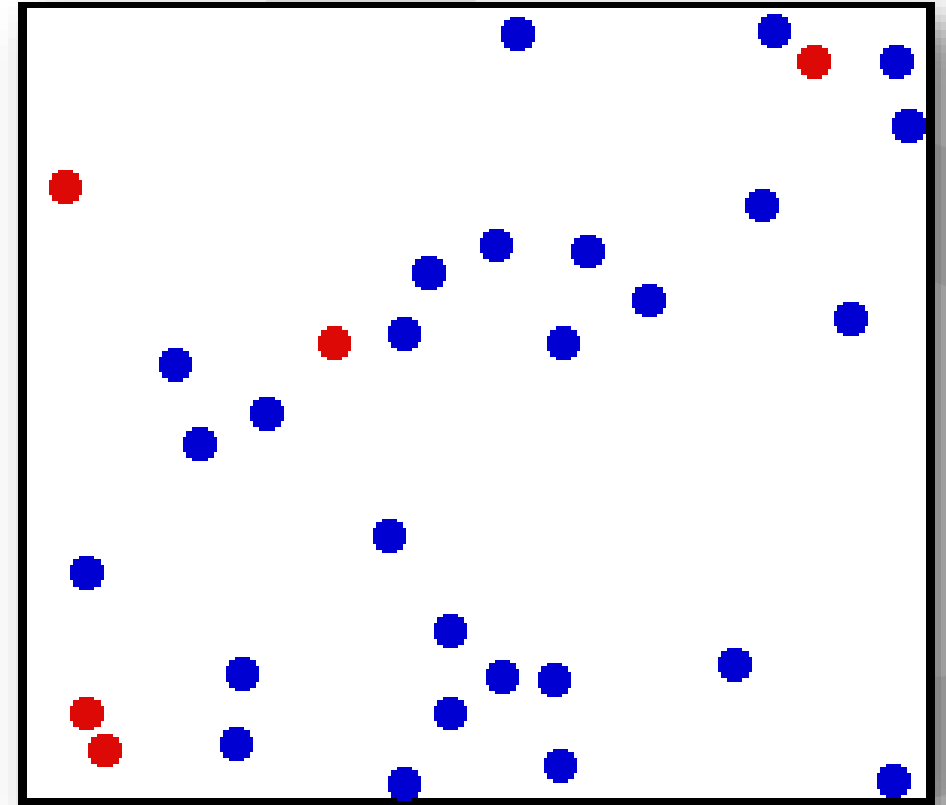


..... as opposed to a closed battery cell



- Flow Batteries can be serviced and upgraded
- Exchange of membranes gives the system a full 2<sup>nd</sup> life

- The high reactivity of Bromine enables fast switching from charge to discharge and vv
- Switching times of HBr storage systems are typically in the order of tens of milliseconds
  - The HBr chemistry is ideal for electricity storage applications





# Safety

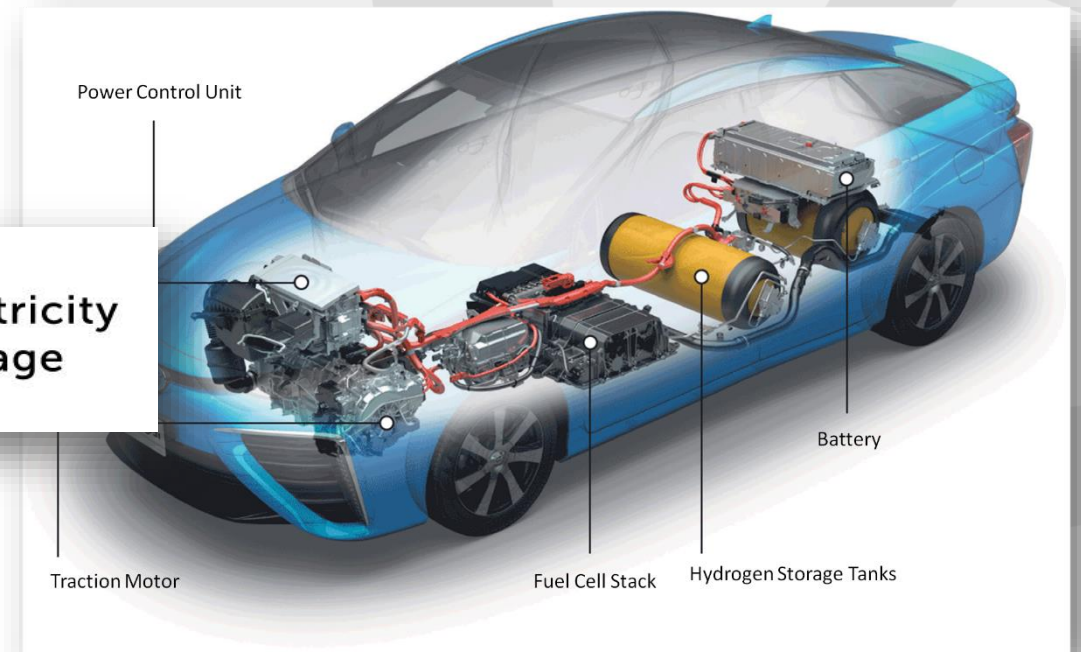
KIVI Kring Alkmaar, 16 jan 2018

- Safety measures for 1) Bromine and for 2) Hydrogen are individually known
- Zinc-Bromine batteries & Hydrogen vehicles have been proven
- Combination & Scale are new !



ELESTOR

electricity  
storage



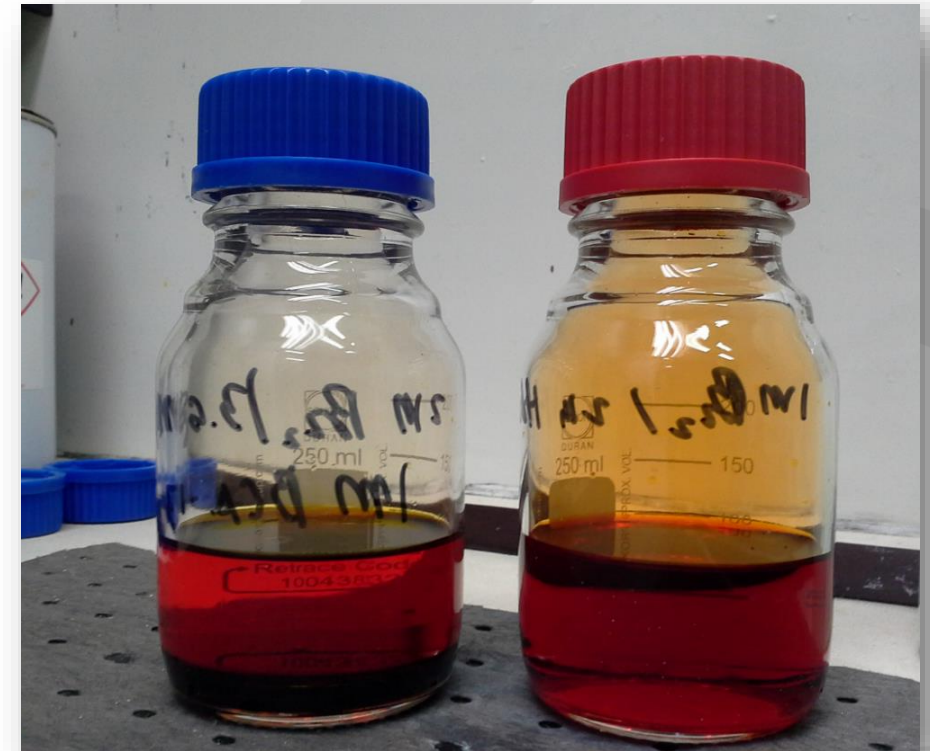
ELESTOR

electricity  
storage

# About bromine

KIVI Kring Alkmaar, 16 jan 2018

- Bromine can be found all over the world
  - abundant availability
  - Very low cost
- 3 independent safety regimes in parallel
  - Mechanical : Double-walled reservoirs, submerged in neutralizing agent
  - Chemical : Complexing Agent
  - Electronic : H<sub>2</sub> / Br<sub>2</sub> / Pressure Sensors  
Smart Measure & Control
- Close cooperation with ICL-IP,  
world's largest supplier of Bromine
  - Approval received from the Dutch authorities



With

Without

'Complexing Agent'

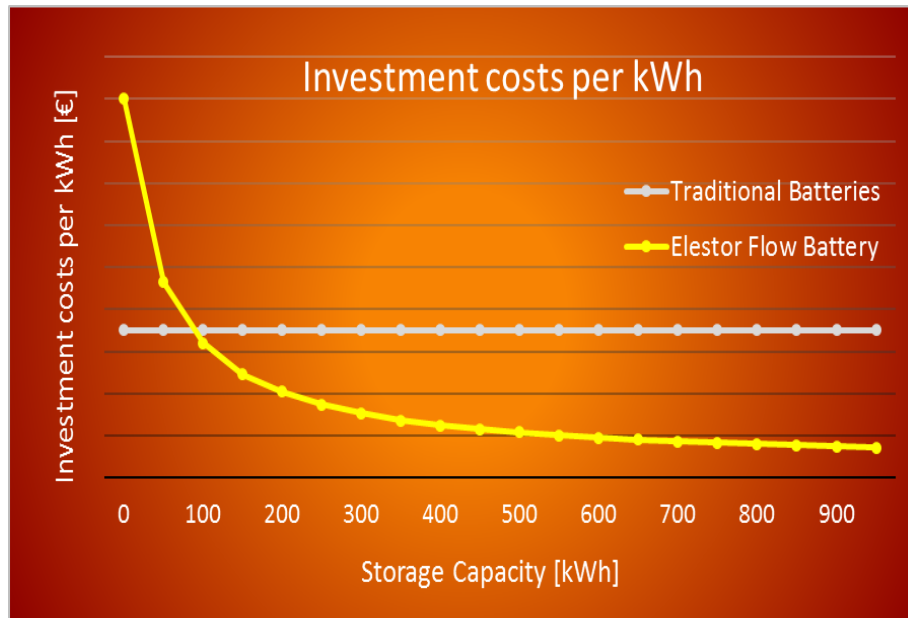
# ICL-IP : World's largest supplier of Bromine

KIVI Kring Alkmaar, 16 jan 2018

- CAPEX

Is not a constant figure in €/kWh :

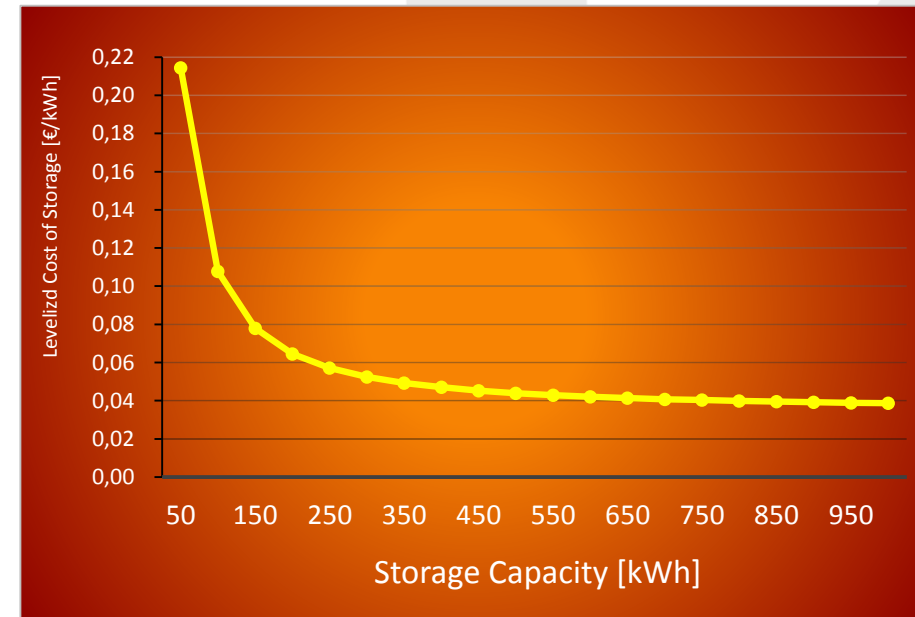
- Low cap → hardware costs dominant
- High cap → active material costs dominant



CAPEX [€/kWh] @ 100 kW storage power

- Levelized Cost of Storage (LCoS)

- An LCoS < € 0,05 / kWh is reached beyond a Power:Capacity ratio of about 1:3
- In below example : at 100 kW / 300 kWh



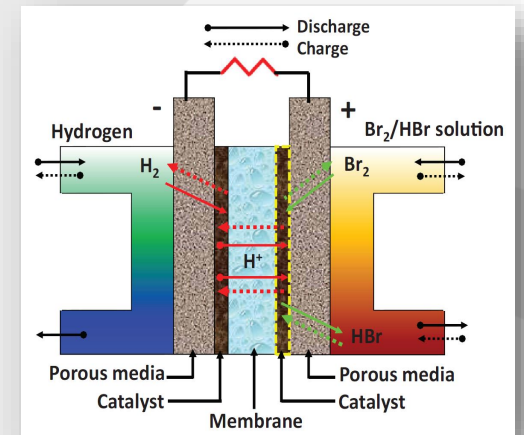
LCoS [€/kWh] @ 100 kW storage power

# The keys to low storage costs - summary

KIVI Kring Alkmaar, 16 jan 2018

## 1) The intrinsic features of the Flow Battery concept

- Power [kW] and Capacity [kWh] not coupled
- Long lifetime (10,000 cycles)
- No fundamental degradation (→ no loss of capacity)
- Maximum 'Depth of Discharge', without affecting lifetime
- No self-discharge
- Upgradable, servicable
- Ultra short reaction times
- High power density



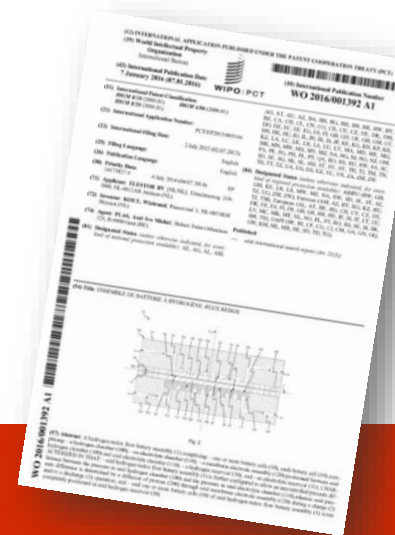
## 2) The choice for hydrogen & bromine

- Abundant available, thus low cost
- Active materials can be fully recycled
- Safety assured by several protocols



## 3) Elestor's patented system design

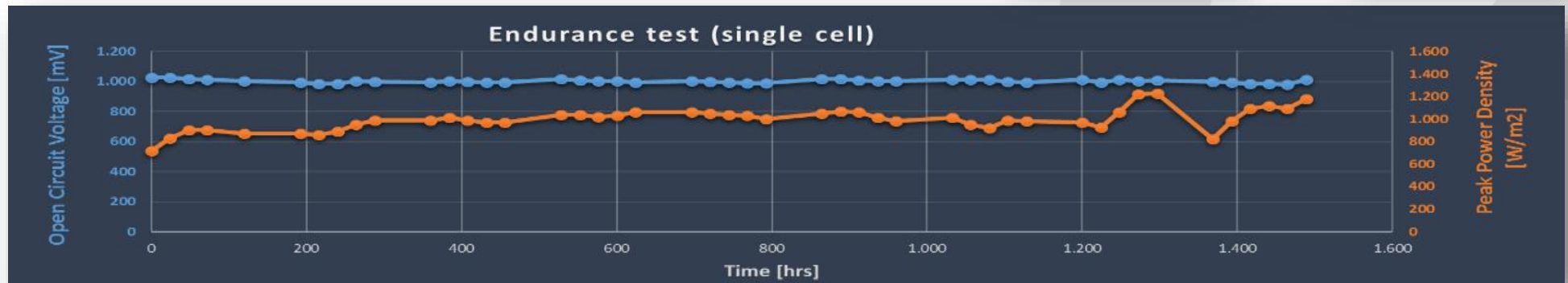
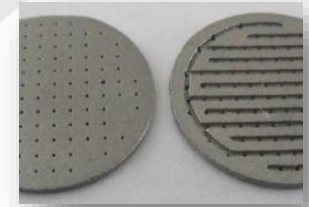
- Simplified and robust
- Easy to manufacture, in large quantities



# Roadmap (1)

KIVI Kring Alkmaar, 16 jan 2018

- Jun 2015 First working HBr flow cell in Europe demonstrated
- Today Over 30 stacks tested > 20.000 testing hours



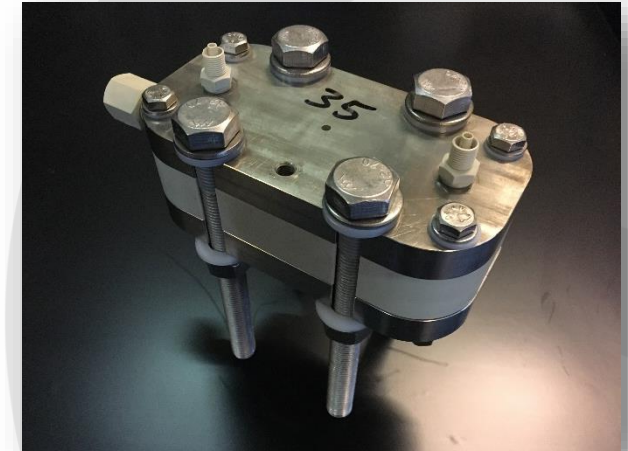
- Nov 2016 First pilot (GEN1)
  - Witteveen+Bos, Deventer
  - Working under real conditions
  - Connected to office, PV and grid
  - Cooperation with ECN and HAN University of Applied Sciences



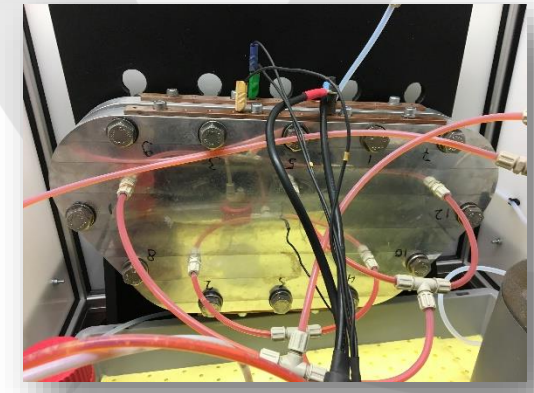
# Roadmap (2)

KIVI Kring Alkmaar, 16 jan 2018

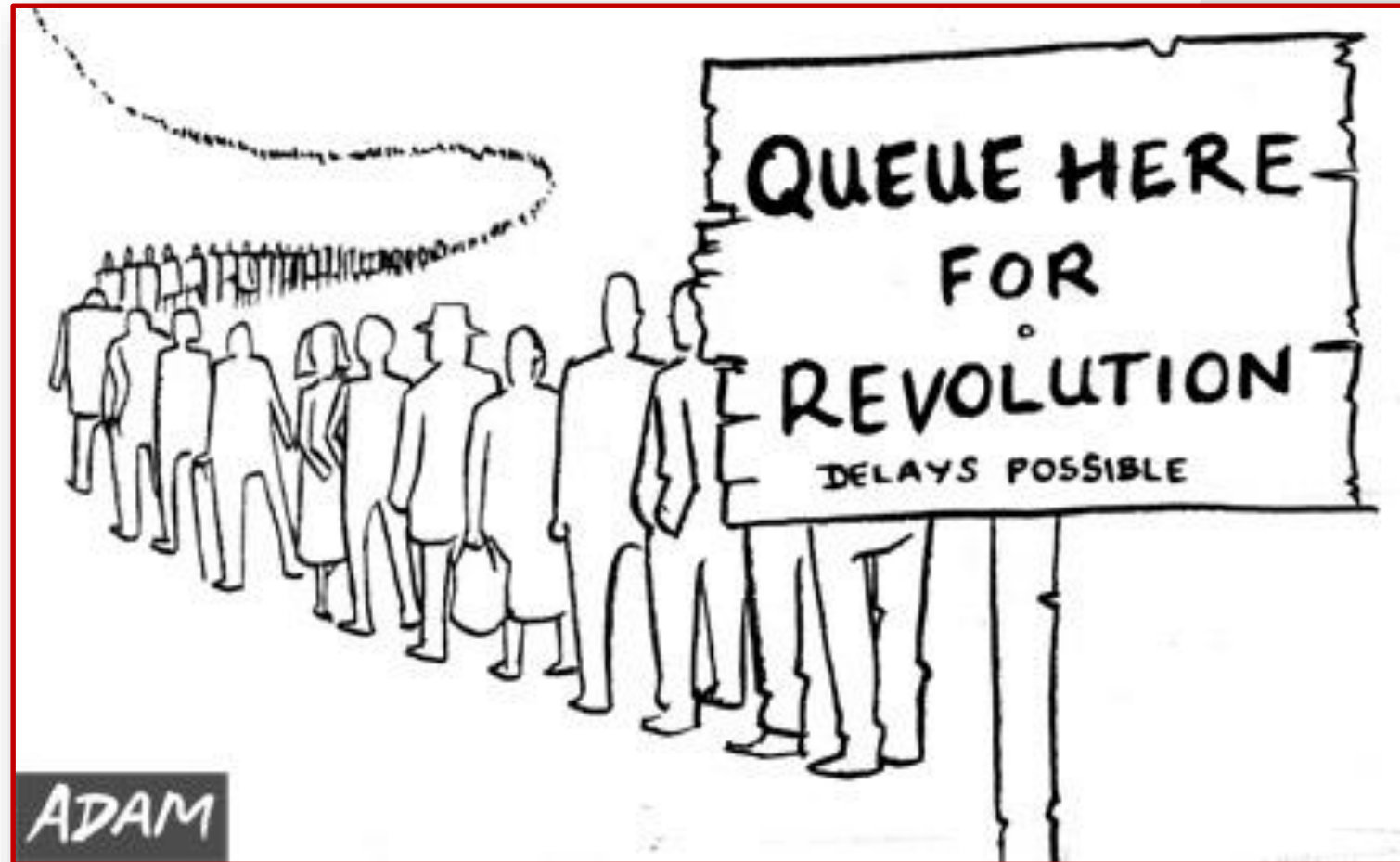
- 2017 GEN2 pilots
  - Installed in NL + UK (upcoming)
  - Robust & compact version of GEN1
  - Connected to building, PV and grid



- 2018 50 kW pilots
  - 4 installation (3x NL, 1x Germany)
  - Locations have been confirmed
  - 1st installation in Emmeloord (NL) →



- 2019 Commercial launch
  - 1st commercial deal (400 kW / 1,000 kWh) has been signed

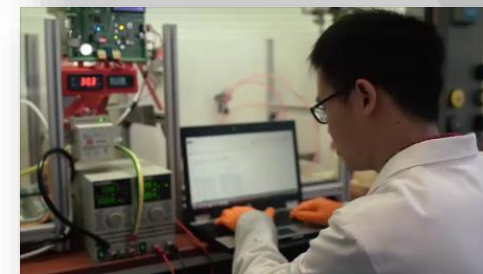




# Company profile

KIVI Kring Alkmaar, 16 jan 2018

- Founded in 2014, 10 FTEs (2 PhD, 4 MSc, 2 BSc,+ graduates/interns)
  - PhD program at Technical University, Eindhoven  
(Membrane Research Group, Prof. Dr. Kitty Neimeijer)
  - Hiring PhD candidate under FlowCamp project (Fraunhofer Institute)
  - Series A financing closed in Dec 2015, 4 shareholders  
(Inod BV, Dalessi BV, InnoEnergy, Enfuro BV)
- 
- Close cooperations with a.o. :
    - \* Sweco
    - \* DNV GL
    - \* Alliander
    - \* ICL-IP, Israel
    - \* Fraunhofer Institute
    - \* Technical Universities (Eindhoven & Delft)
    - \* Witteveen+Bos
    - \* ECN
- 
- 2016 : Recognized with several awards (a.o. Jan Terlouw)
  - 2017 : 'IDTechEx Award', Berlin, for  
*'Best Technical Development in Storage Technology'*



# Summary

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KIVI Kring Alkmaar, 16 jan 2018

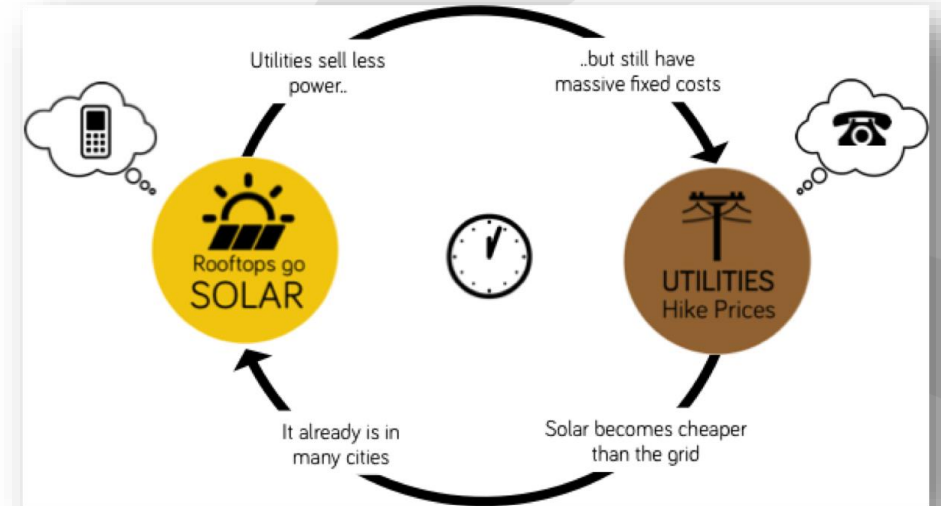
- 1) Customers want RELIABILITY, but renewable energy introduces VARIABILITY and UNCERTAINTY
- 2) To integrate renewables, the grid needs to become “smarter”
- 3) Integrating electricity storage to the grid is a solution for the energy transition
- 4) Several electricity storage technologies are available, but they are either site-specific or, in terms of LCoS, too expensive
- 5) Cost-effective electricity storage is the missing link of this transition
- 6) Hydrogen Bromine Flow Batteries utilize the cheapest possible active materials and have therefore the potential to reduce the Levelized Cost of Storage to an absolute minimum
- 7) There are technical challenges, but no fundamental ones

# Can't we really do better !?

KIVI kring Rotterdam

## The Utility death spiral

- €104 Billion write-offs on assets by top 12 EU energy companies, since 2010 [Financial Times, 22 mei 2016]
- On april 21, 2016 a coal power plant was opened in Rotterdam...
- Sun + Wind + **Storage** + *IoT* = de-central & sustainable energy
- Neighborhoods and business parks will install microgrids
- Advantages new system:
  - Highly Robust
  - Cheaper
  - Environmentally friendly
  - New business models
- Energy is an emotional subject, full of prejudices about politics, technology and legislation
  - Strong and factual discussions are necessary !



# Thank you for your attention !

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[www.elestor.nl](http://www.elestor.nl)

 [@ELESTOR\\_BV](https://twitter.com/ELESTOR_BV)

*“We will make electricity so cheap  
that only the rich will burn candles”*

- Thomas A. Edison

